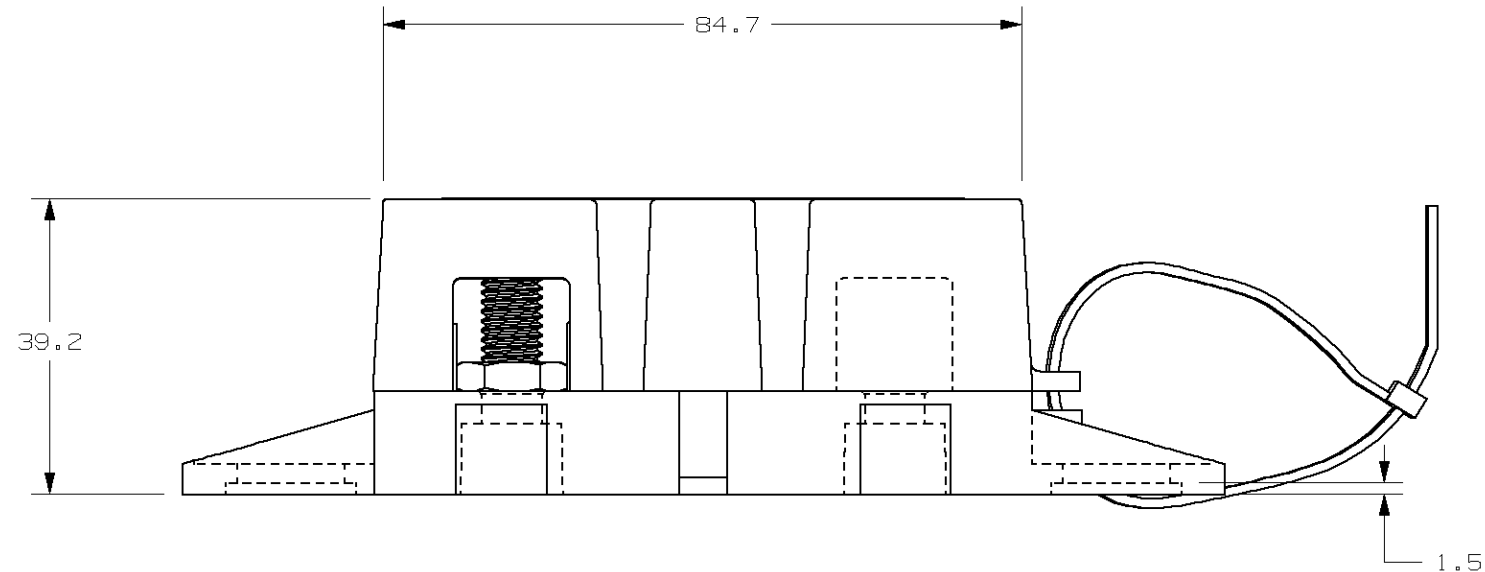
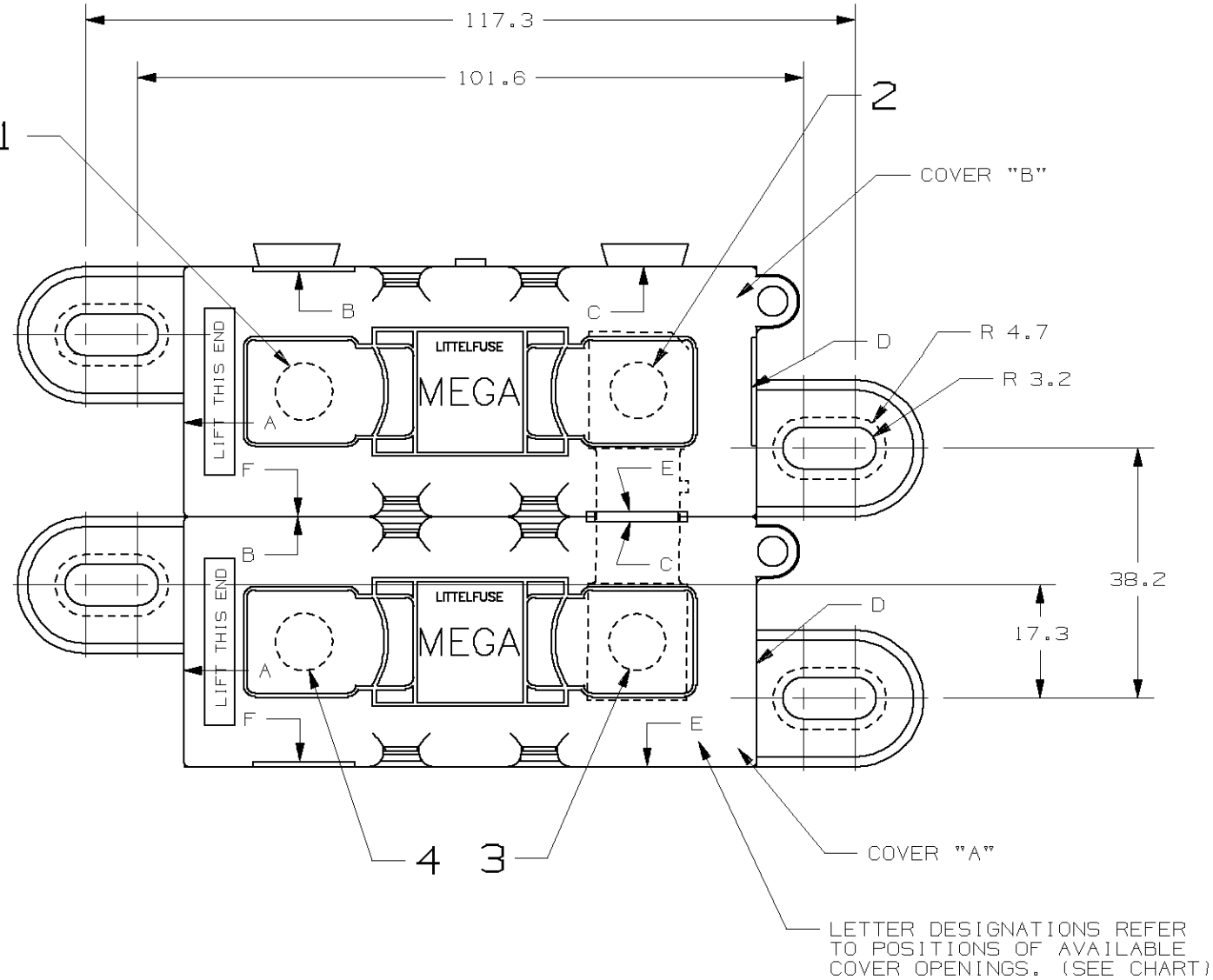


COVER "A" OPENING POSITION	COVER "B" OPENING POSITION	PREVAILING NUT LOCATION	TORQUE LOCATION (NOTE 3)	"NO TORQUE" LOCATION (NOTE 5)
C F	B D E	1 2 3	3	1 2

BOLD NUMBER DESIGNATION
REFERS TO NUT & TORQUE LOCATION
(SEE CHART)



GENERAL NOTES:

- COVER RETENTION TEST: MINIMUM FORCE OF 2 LBS. IS REQUIRED TO REMOVE COVER WHEN IT IS SUSPENDED UPSIDE DOWN. FORCE SHALL BE APPLIED THROUGH THE INNER HOLES (2) IN BASE. USE FIXTURE #T-C403 TO SUPPORT PART.
- FLANGED NUT TO MEET THE FOLLOWING CRITERIA:
FORD PART NO. W520413
FINISH: S437.
- TORQUE APPLIED AS INDICATED IN CHART
TORQUE REQUIREMENTS FOR THE HEX NUT USED TO SECURE THE BUSSBAR OR THE CUSTOMER RING TERMINAL TO THE MEGA FUSE TO BE:
8mm NUT - 12-18 NEWTON METERS [106-159 IN-LBS]
- L/F VALIDATION TEST SPEC. VS-005005.
- MANUALLY ASSEMBLE FLANGED NUT ONTO STUD AND FINGER TIGHTEN ANYWHERE BELOW TOP OF STUD, FOR ALL "NO TORQUE" LOCATIONS

6. MATERIALS:

- * BODY - GLASS FILLED THERMOPLASTIC
COLOR - BLACK
- * COVER - THERMOPLASTIC
COLOR - BLACK
- * WIRE TIE - THERMOPLASTIC
COLOR - BLACK
- * STUDS & NUTS - M8 X 1.25 STEEL
ZINC PLATE WITH TRIVALENT CHROMATE, LEACHED AND SEALED,
INTEGRAL TORQUE CONTROL LUBRICANT FINISH
(MEETS 96 HR. ASTM STD. B-117 SALT SPRAY REQ.)

LIFT THIS END
(DESIGNATION)

400A SHORT CIRCUIT
PROTECTOR (1 REQ'D)

FLANGED NUT
(3 REQ'D SEE NOTE 2)
(SEE CHART FOR
REQUIRED TORQUE)

BUSS BAR TAB
ORIENTATION

BUSS BAR (1 REQ'D)

250A MEGA FUSE
(1 REQ'D)

BOLT (4 REQ'D)

JAM NUT (4 REQ'D)

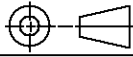
BASE (2 REQ'D)

COVER "A"

COVER "B"

WIRE TIE
(2 REQ'D)

LTR	DATE	REVISION	CHK	APD
A	06/27/05	61752 - RELEASE D.GLAB		
B	07/28/05	844500-RENUMBER AND REVISE NOTES 2-6, ADD NOTE 5, ADD (2) NUTS TO TOP VIEW, REVISE CHART MTS		
C	09/22/05	845398-REMOVED PREVAILING FEATURE FROM (3) NUTS, REVISE NOTES 2-6 DJG		
D	04/02/07	85414D-REDRAWN IN UG GMB		
E	08/31/07	000170EC/C - REMOVE USA FROM COVER BRK		
F	04/24/08	000463EC/D-CHG, NOTE 3 GMB		

-				
-				
-				
NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M
BILL OF MATERIAL				
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. DIMENSIONS IN BRACKETS [] ARE INCHES				
UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.				
	DENOTES CRITICAL CHARACTERISTICS.			
CPK	DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE			
	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS			
CP	DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE			
COPIES TO				
		MATL SPEC		
1	9	18	FINISH	
2	10	19		
3	12	20		
4	13	21	DRW	GLAB
5	14	23	DATE	06/27/05
6	15	33	SCALE	1:1
7	16	43	CHK	DATE
8	17	53	SUPER DR	
		APPD		DATE
		FINSH GOOD WT		GRAMS/PIECE
TOLERANCE UNLESS OTHERWISE SPECIFIED				
ONE PLACE DEC		THREE PLACE DEC		ANGULAR
TWO PLACE DEC		+/- .3		+/- .100
		+/- .25		
3RD ANGLE PROJECTION		TITLE		
		DUAL MEGAFUSE HOLDER FOR 400A & 250A		
		REVISION	DRWG. NO.	OUTLINE
DES. PLAINES, ILLINOIS 60016		F	02982008ZXT	

METRIC

CAD GENERATED DRAWING - NO PENCIL CHANGES ALLOWED