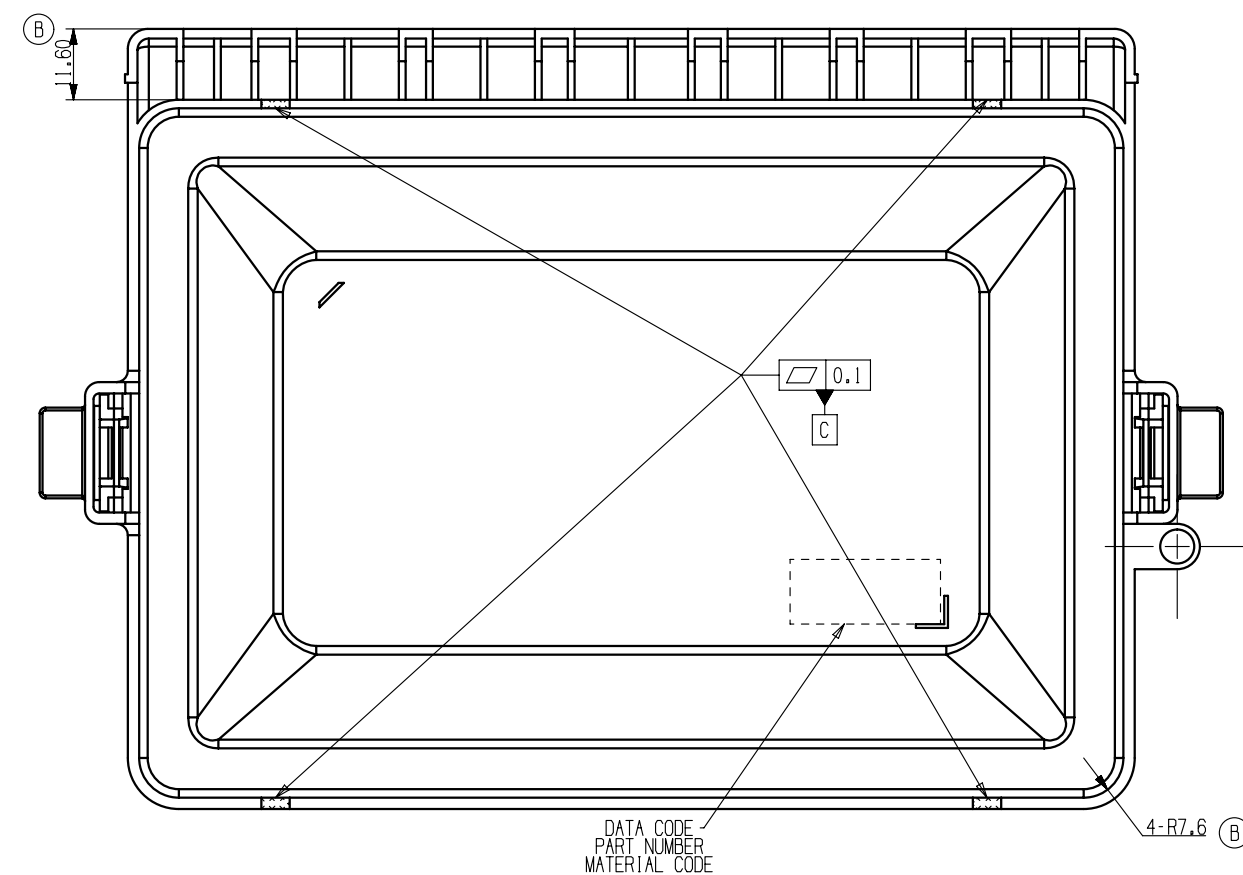
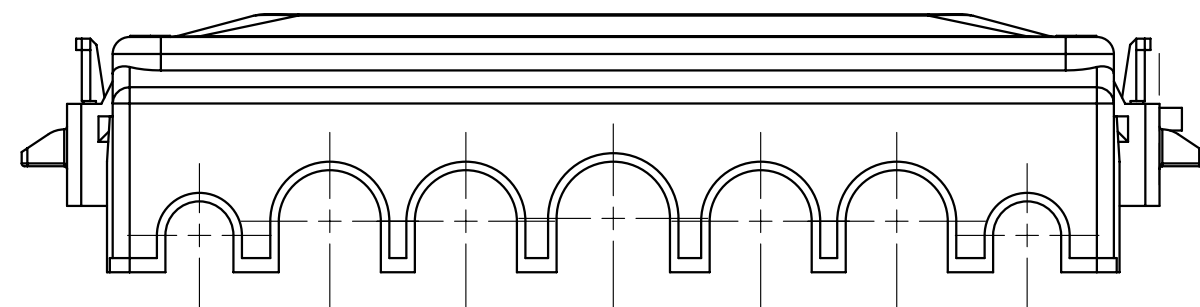
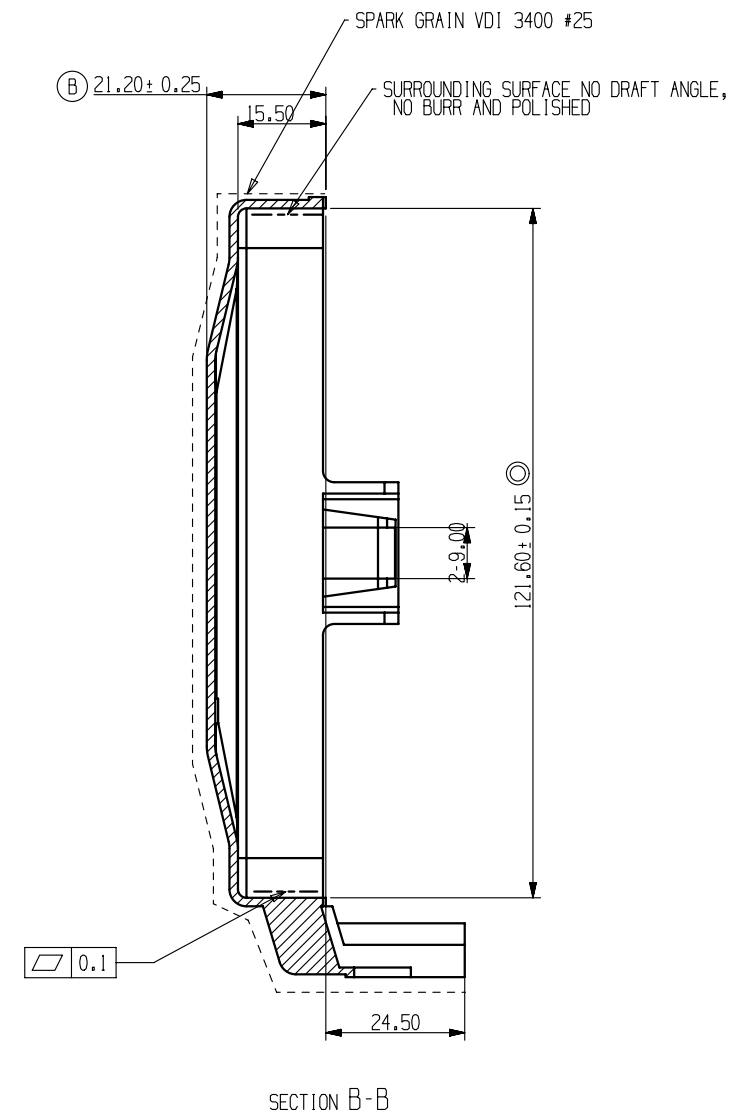


[illegible]

PART CORNERS ACCORDING TO DIN ISO 13715

SPLIT LINE, EJECTOR AND INJECTION POINTS MUST HAVE A FLATNESS OF 0± 0.1MM AND ARE NOT PERMITTED ON VISIBLE AREAS AND SLIDING GUIDES.

SILICON BASED RELEASE AGENTS NOT PERMITTED TO USE ON MOLDING PREPROCESS.

DRAFT ANGLES NOT INCLUDED IN 3D MODEL SHOULD BE ACCORDING TO TOLERANCE.

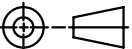
THE DESIGN, PRODUCTION AND MEASUREMENT HAVE TO BE ACCORDING TO ISO 8015.

PART MUST BE FREE FROM AIR BUBBLES, STREAKS, SHRINK MARKS, SURFACE IMPERFECTION, FLOW LINES, SHINY SPOTS AND BURR MARKS.

BORDERLINE SAMPLES OF PERMITTED DEVIATIONS WILL BE AGREED SEPARATELY WITH LITTEPSUE IF NECESSARY

NO BURR AROUNDING INSERT STUDS

MAKE SURE THE COMPRESSION LIMITER IN POSITION

-						
-						
-						
NO	COMPONENT NO	DESCRIPTION		QTY/M	U/M	
SPECIFIED MATERIAL						
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. DIMENSIONS IN BRACKETS [] ARE INCHES						
UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.						
 DENOTES CHARACTERISTICS.						
CPK DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE						
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS						
CP DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE						
						
COPIES TO		MATL SPEC				
		FR5309(BLACK)				
1	9	18				
2	10	19				
3	12	20				
4	13	21				
5	14	23				
6	15	33				
7	16	43				
8	17	53				
		FINISH				
		N/A				
		DRW	EJIN	DATE	SCALE	
				03/29/12	1:1	
		CHK	DATE		SUPER DR	
		APPD	DATE		FINSH GOOD WT	
		GRAMS/PIECE				
TOLERANCES UNLESS OTHERWISE SPECIFIED (REF. ISO 2768-MH)						
DIMENSION		0.5 - 3	OVER 3 - 6	OVER 6 - 30	OVER 30 - 120	OVER 120 - 400
TOLERANCE		+0,.05	0,1	+0,15	0,3	0,5
TITLE		COVER-EURO6 PDU				
						
		REVISION		DRWG. NO.		
		B		873-709		

CAD GENERATED DRAWING - NO PENCIL CHANGES ALLOWED

METRIC COMPONENT