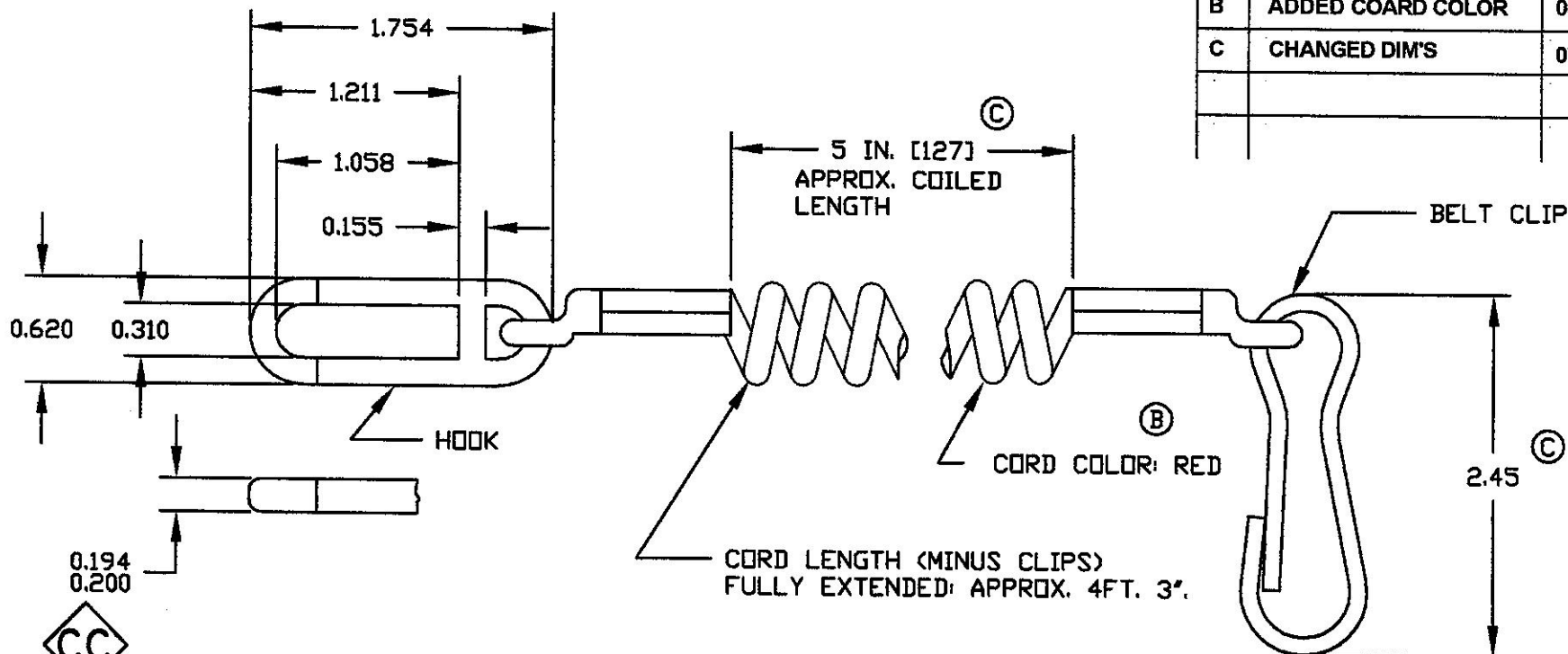


Revision Control Record

Rev.	Description of Change	ECN No.	Date
A	RELEASED	01727	12/4/01
B	ADDED COARD COLOR	03103	2/26/03
C	CHANGED DIM'S	07140	5/08/07



- NOTES:
1. LANYARD COMPONENTS: COILED CORD (POLYURETHAN CURLY CORD), HOOK: (MADE OF ACETAL TO FIT ON TOGGLE), BELT CLIP: (ACETAL) ATTACHES TO OPERATOR.
 2. HOOK AND CORD MATERIAL TO HAVE UV RESISTANCE: PART MUST NOT BE DAMAGED WHEN EXPOSED TO SUNLIGHT FOR A PERIOD OF 5 YEARS.
 3. LANYARD TO BE CAPABLE TO PERFORM PROPERLY AT -20°C TO 70°C.

Tolerances. Unless otherwise specifically noted, the following are default tolerances:

- 3-place Decimal Dimensions ± 0.02 "
- 3-place Decimal Dimensions ± 0.05 "
- Angular Dimensions ± 1.0 Deg.
- Metric: Refer to equivalent English Dimension Tolerance
- NOTE: All tolerances are Non-Cumulative. <<<

Dimensional Units. All dimensions are expressed in inches except those shown in brackets (xxx) are expressed in millimeters

"REF." or an Asterisk (*) = Non-Toleranced Reference Dimension, shown for clarification purposes only.

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DESIGN CONTROL. It is the responsibility of the individual using / referencing this drawing to ensure that the noted design revision level agrees with the revision level of the Controlled Document (Master Drawing). This is a NON-CONTROLLED DOCUMENT unless otherwise specifically noted.

DO NOT SCALE. Dimensional variation may occur during printing / reproduction.

Special Characteristics:



Critical Characteristic, relating to Safety and/or Regulatory Compliance



Significant Characteristic relating to Process Control (SPC)



Key Characteristic relating to Form - Fit - Function as defined by Cole Horse Company and/or the Customer

(Note that the identification of any Characteristics as being "Special" does not alter the requirement that ALL specified dimensions & tolerances must be met.)



Cole Horse Co.

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Description:

LANYARD

Drawing / Part No.:

M-598

Current Rev.:

C

Used On or Ref.: **EX-27551-K** Scale: **1:1** Drawn By: **GA** Date Drawn: **12/04/01**

Responsible Engineer: **GA** Pg. 1 of 1