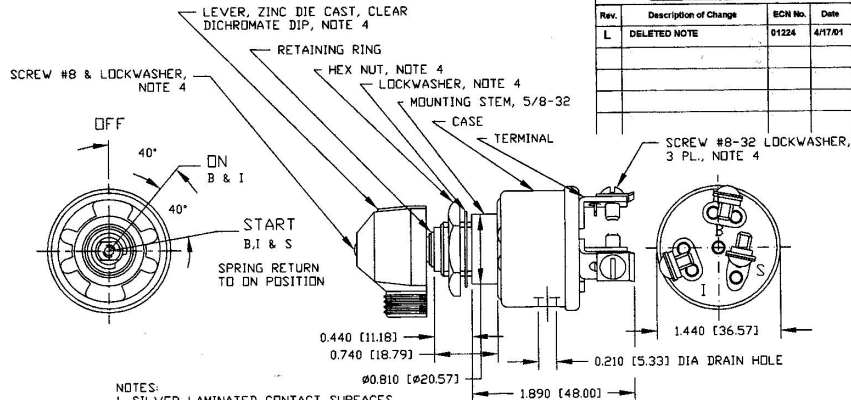




NOTES:

1. SILVER LAMINATED CONTACT SURFACES
2. MELAMINE LINER
3. ALL STEEL PARTS PLATED
4. PARTS MAY BE ASSEMBLED OR SHIPPED IN A BAG
5. RATING: START 20 AMPS @ 12V DC
IGN 25 AMPS @ 12V DC
6. APPLICABLE SAE STANDARD OR RECOMMENDED PRACTICE SAE J259
7. ALL DIMENSIONS REFERENCE ONLY

I	IGNITION
S	START
B	BATTERY
LEGEND	

Tolerances: Unless otherwise specifically noted, the following are default tolerances:
 * 2-place Decimal Dimensions $\pm 0.25^\circ$
 * 3-place Decimal Dimensions $\pm 0.05^\circ$
 * Angular Dimensions ± 1.0 Deg.
 * Metric: Refer to equivalent English Dimension Tolerance
 *** NOTE: All tolerances are Non-Cumulative. ***

Dimensional Units: All dimensions are expressed in inches except those shown in brackets (mm) are expressed in millimeters

REF. or an Asterisk (*) = Non-Toleranced Reference Dimension, shown for clarification purposes only.

Used On
or Ref.:

Scale: **1:1**

Drawn By: **MF**

Date: **2/8/65**

Responsible Engineer: **N/A**

Page: **1 of 1**

PROPRIETARY INFORMATION: This Engineering Drawing, and the information contained herein, is proprietary to Cole Hersee Company and may not be disclosed, reproduced, or in any other way transferred or communicated to any other party without the express written consent of an authorized representative of Cole Hersee Company.

DESIGN CONTROL: It is the responsibility of the individual using/referencing this drawing to assure that the noted design revision level agrees with the revision level of the Controlled Document (Master Drawing). This is a NON-CONTROLLED DOCUMENT unless otherwise specifically noted.

DO NOT SCALE: Dimensional variation may occur during printing/reproduction.

Key for Special Characteristics



Critical Characteristic, relating to Safety and/or Regulatory Compliance



Significant Characteristic relating to Process Control (SPC)



Control Dimension relating to Form - Fit - Function as defined by Cole Hersee Company under the Customer

Note that the identification of any Characteristics as being "Special" does not alter the requirement that ALL specified dimensions & tolerances must be met.

Revision Control Record

Rev.	Description of Change	ECN No.	Date
L	DELETED NOTE	01224	4/17/01

Cole Hersee Co.

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Description:

**SWITCH, IGNITION & START
HEAVY DUTY, 3 POSITION**

Drawing/
Part No.:

95610

Current Rev.

L