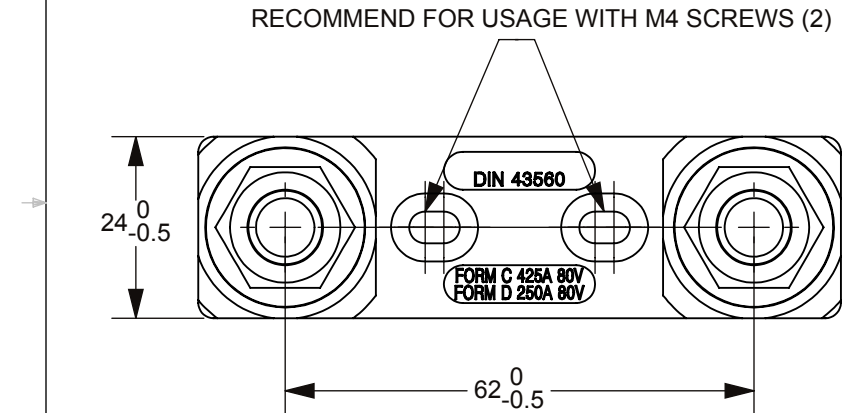
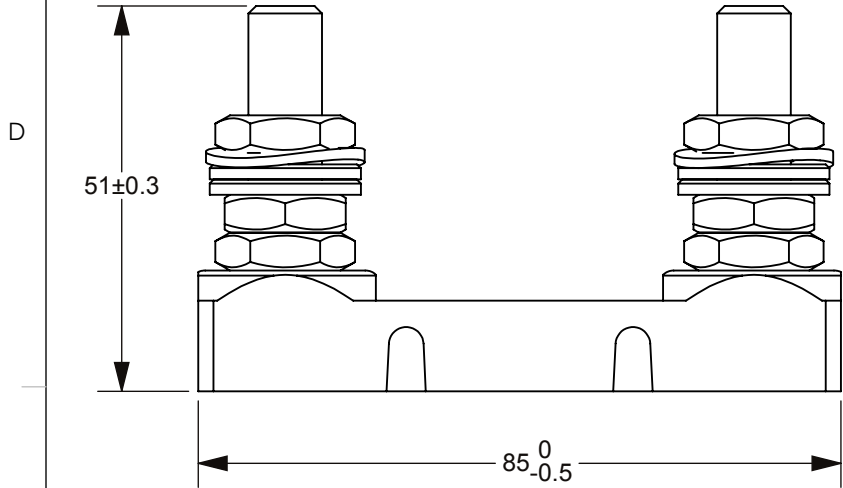
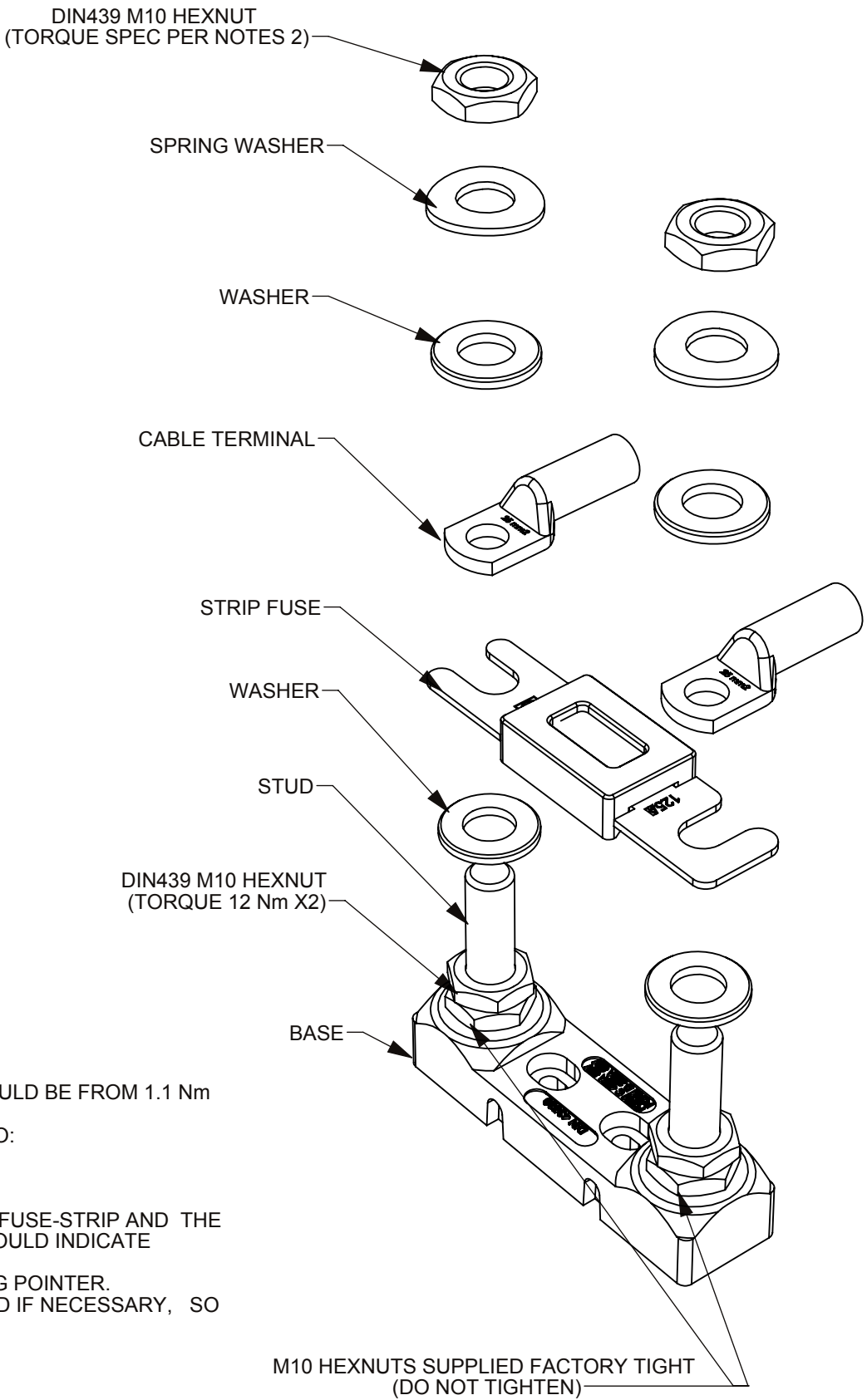


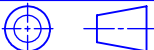
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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	GCF518627 UPDATE TORQUE SPEC & NOTES & ASSEMBLY, REDRAW IN SOLIDWORKS A HOANG	8/DEC/2017	J THOMAS



- NOTES:
- THE M4 SCREWS WHEN ASSEMBLING THE FUSE HOLDER TO VEHICLES SHOULD BE FROM 1.1 Nm TO 5 Nm (MAXIMUM) PER ISO 898, PER BOLT STRENGTH MARKINGS.
 - THE MAXIMUM TORQUE OF THE FUSE-STRIP ON FUSE-HOLDER AMOUNTS TO:
35 A UP TO 63A: MAXIMUM 5Nm
80A UP TO 100A: MAXIMUM 8Nm
FROM 125A: MAXIMUM 10Nm
 - THESE TORQUES APPLY ONLY UNDER THE PREREQUISITE THAT BOTH THR FUSE-STRIP AND THE CABLE TERMINALS ARE SECURED AGAINST ROTATION. THE FUSE-STRIP SHOULD INDICATE AFTERWARDS NO VISIBLE DEFORMATIONS.
 - THE INDICATED VALUES WERE TAKEN WITH A TORQUE KEY WITH DRAGGING POINTER.
 - WHEN USING OTHER ASSEMBLY METHODS, THE TORQUE IS TO BE REDUCED IF NECESSARY, SO THAT NOT TO DEFORM THE FUSE-STRIP.
 - FOR ASSEMBLY DETAIL REFER TO INSTALLATION INSTRUCTION BULLETIN.



NO.	COMPONENT NO.	COMPONENT NAME	QTY/M	U/M
INTERPRET DRAWING TO ANSI/ASME Y14.5-1994.				
	FIT/ FUNCTION CRITICAL CHARACTERISTICS SYMBOL			
<S>	SAFETY/ COMPLIANCE CRITICAL CHARACTERISTICS SYMBOL			
CPK	DENOTES CPK DIMENSIONS MINIMUM CPK VALUE			
	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE.PROCEDURE FOR MEASUREMENTAND TRACKINGTO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS			
CP	DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE			
DIMENSION MM. TOLERANCES UNLESS OTHERWISE SPECIFIED ONE PLACE DECIMAL ± 0.5 THREE PLACES DECIMAL ± 0.100 TWO PLACES DECIMAL ± 0.20 ANGULAR ± 2°				
	NAME	DATE	 Littelfuse® Expertise Applied Answers Delivered	
DRAWN	A HOANG	8 DEC 2017		
CHECKED	A HOANG	8 DEC 2017		
	-	-		
	-	-	TITLE HOLDER FOR STRIP FUSE	
	-	-		
THIRD ANGLE PROJECTION			SIZE DWG. NO. REV. B OL 177.5721.0001 A	
				
DO NOT SCALE DRAWING			SCALE 1:1	SHEET 1 OF 1