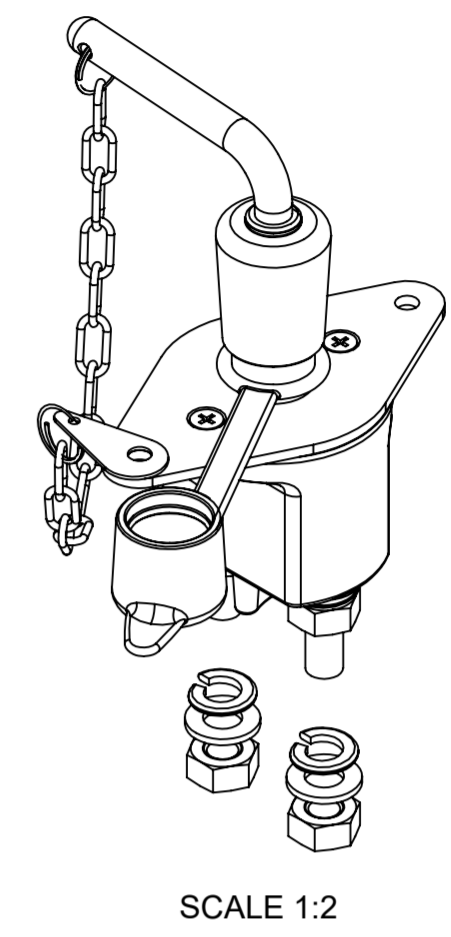
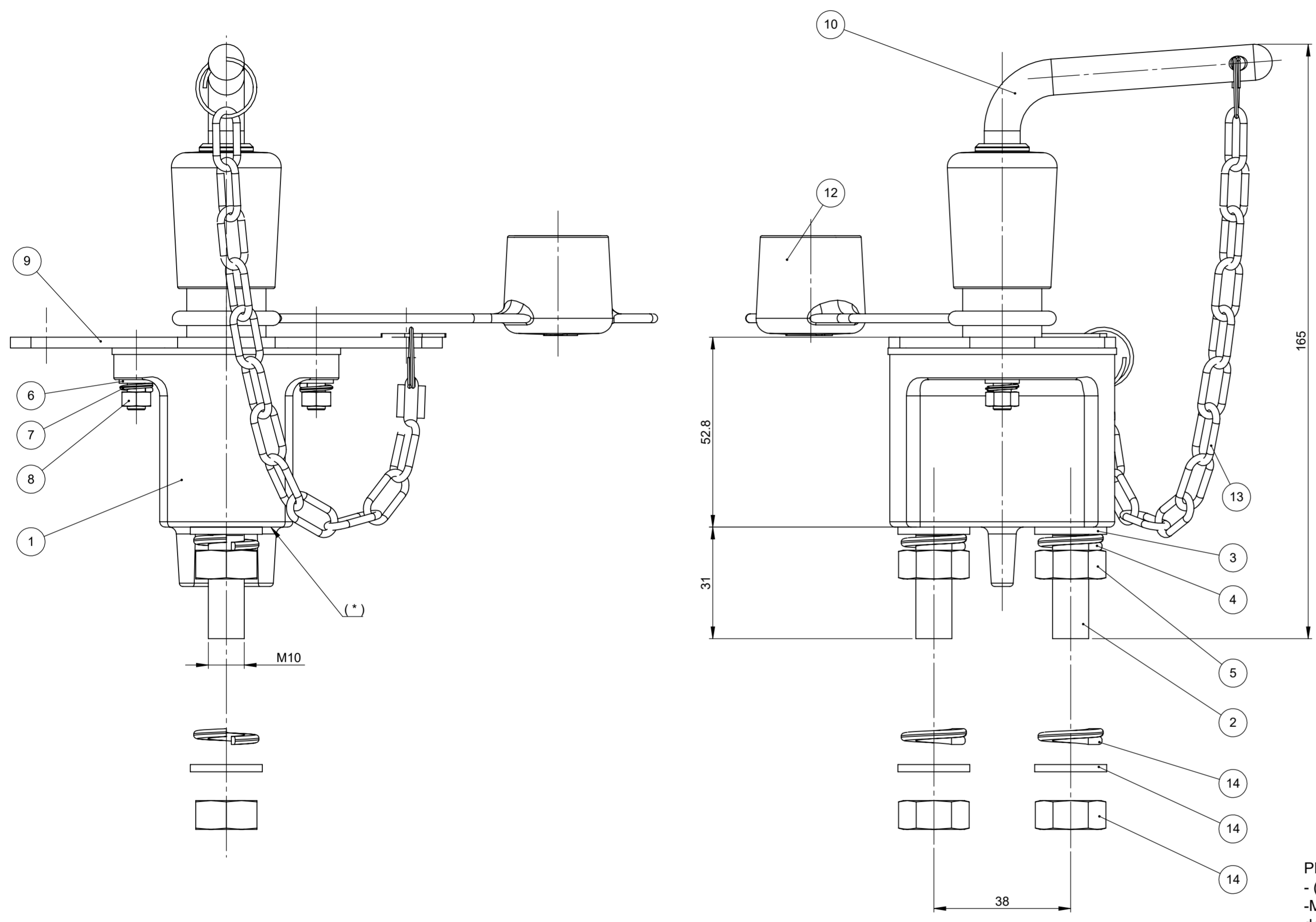
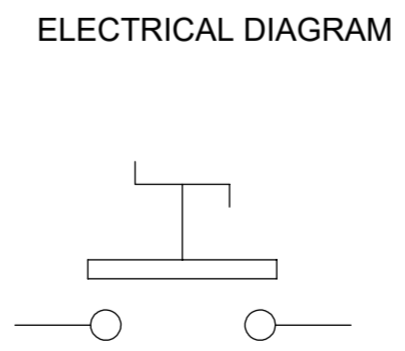
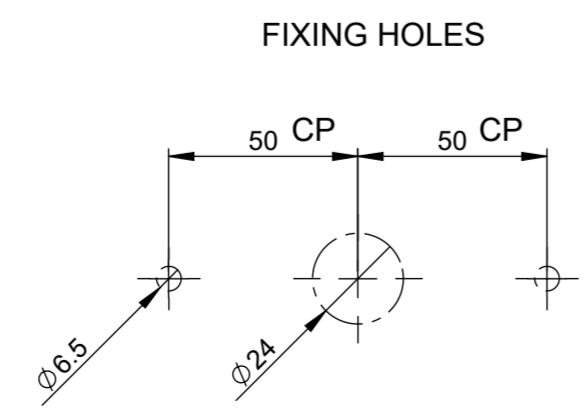
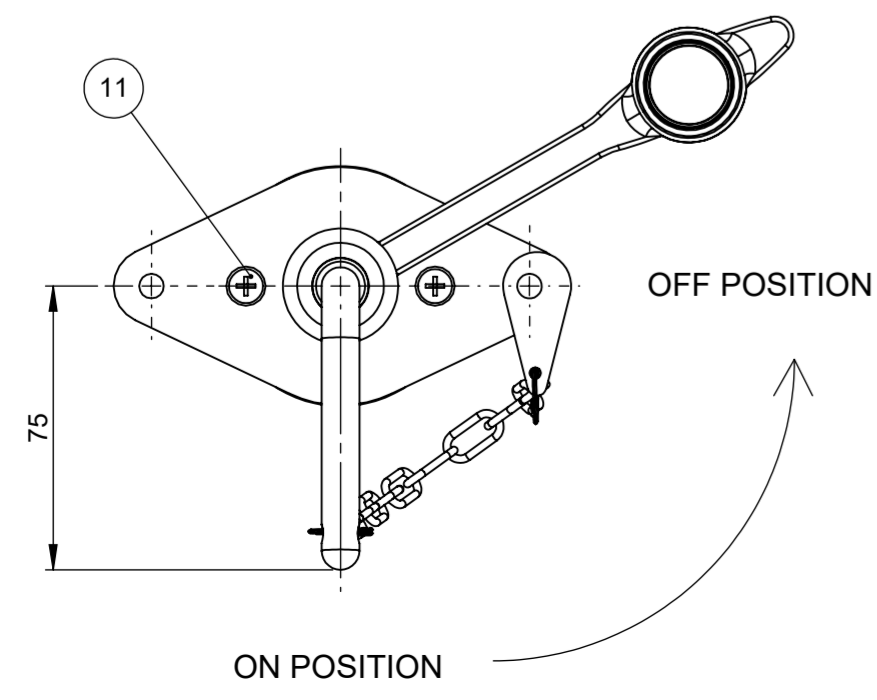


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REVISIONS				
REV.	DESCRIPTION	DATE	DESIGNED	APPROVED
A	First issue of outline drawing	28-May-20	L.Dal Molin	M.Tinto



POS.	P/N	DESCRIPTION	MATERIAL	Q.TY	U/M
14		Kit IGC/250F		1	EA
13	00902500	Complete chain for lever/key	Steel	1	EA
12	00902600	Cap eyelet for lever	Rubber	1	EA
11	00902400	Complete lever	Steel and rubber	1	EA
10		Screw M5x20	Steel	2	EA
9		Upper body cam	Steel	1	EA
8		Nut M5	Steel	2	EA
7		Spring washer To 5	Steel	2	EA
6		Plain washer Tc 5.3x9	Steel	2	EA
5		Nut M10	Steel	2	EA
4		Spring washer To 10	Steel	2	EA
3		Washer Te 10.5x20	Steel	2	EA
2		M10 fixed contact screw	Copper	2	EA
1		Cont.-holder 2xM10	Phenolic resin	1	EA



**PRESCRIPTIONS**  
 - ( \* ) Marking of date of manufacturing  
 -Maximum torque of closing nuts M6 (to fix the device to the chassis)= 8 ± 1 Nm  
 -Maximum torque of closing nuts M10 provided in the kit= 22 ± 1.1Nm  
 -Torque of handle 3.5 ± 2 Nm at 23°C  
 -Currents:  
 250A continuously  
 1500A for 30seconds at 23°C  
 2000A for 5seconds (short circuit) at 23°C  
 -Nominal tension: 14V ± 28V  
 -Number of electrical operations: 5000  
 -Number of mechanical operations: 5000

SAP drawing number:  
 Material and treatments:

NAME		DATE
DRAWN	L. Dal Molin	09-Apr-19
CHECKED	-	-
Expertise Applied   Answers Delivered		
FORM NO.: CVP-PE40-0013 REV A		
FIRST ANGLE PROJECTION		
SIZE:	DWG. NO.	OUTLINE REV.
A2	OL-08098880	A
DO NOT SCALE DRAWING		
SCALE 1:2	SHEET 1 OF 1	