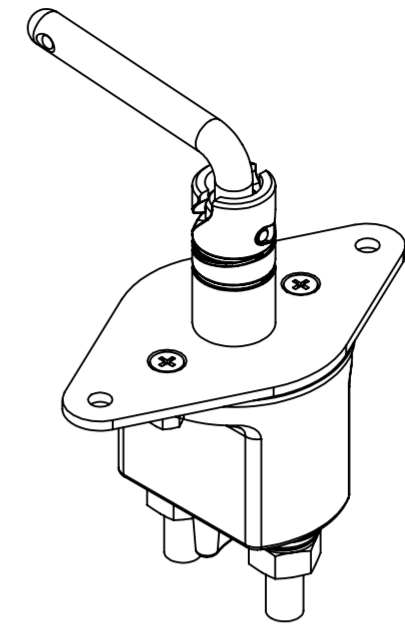
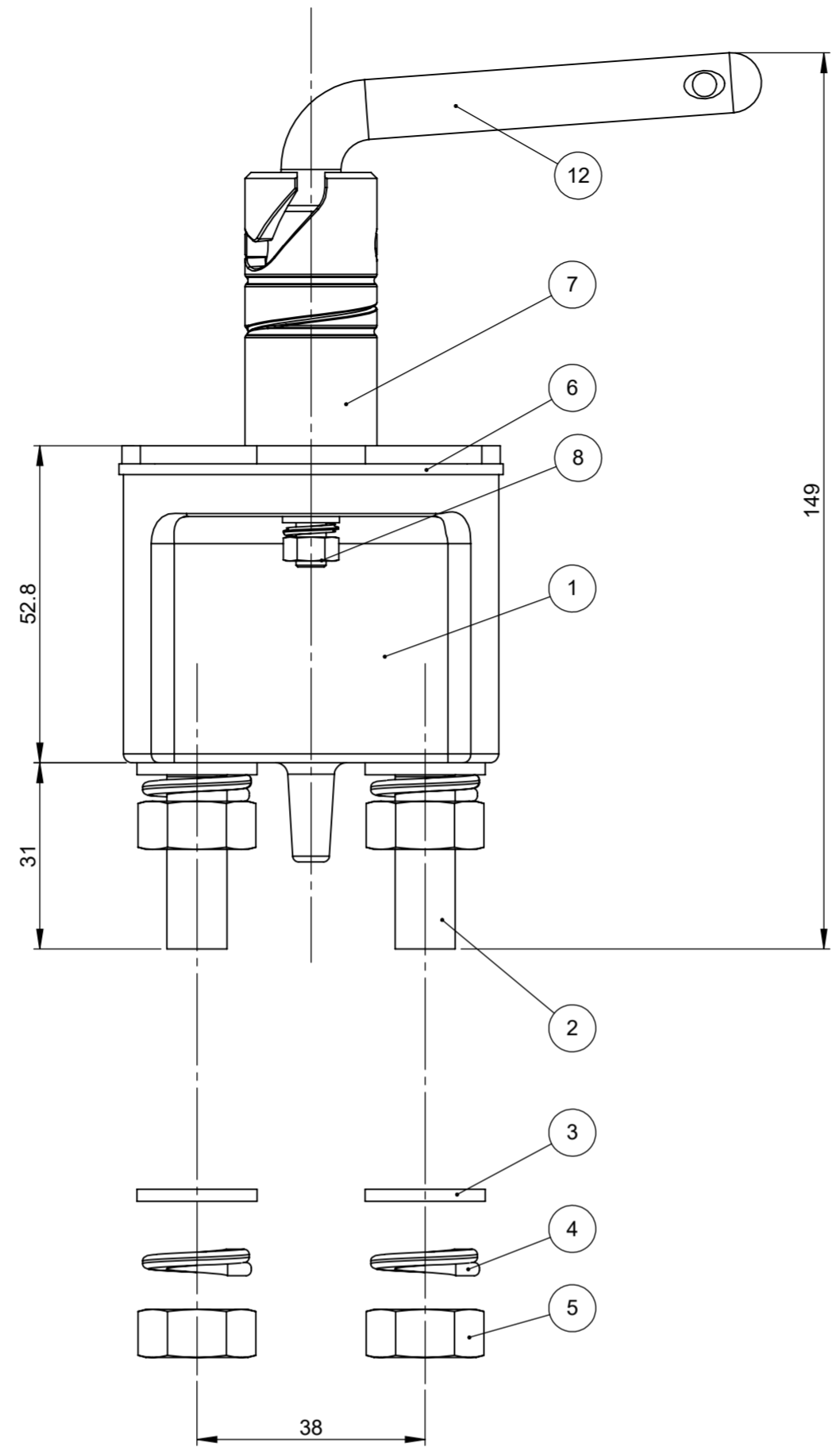
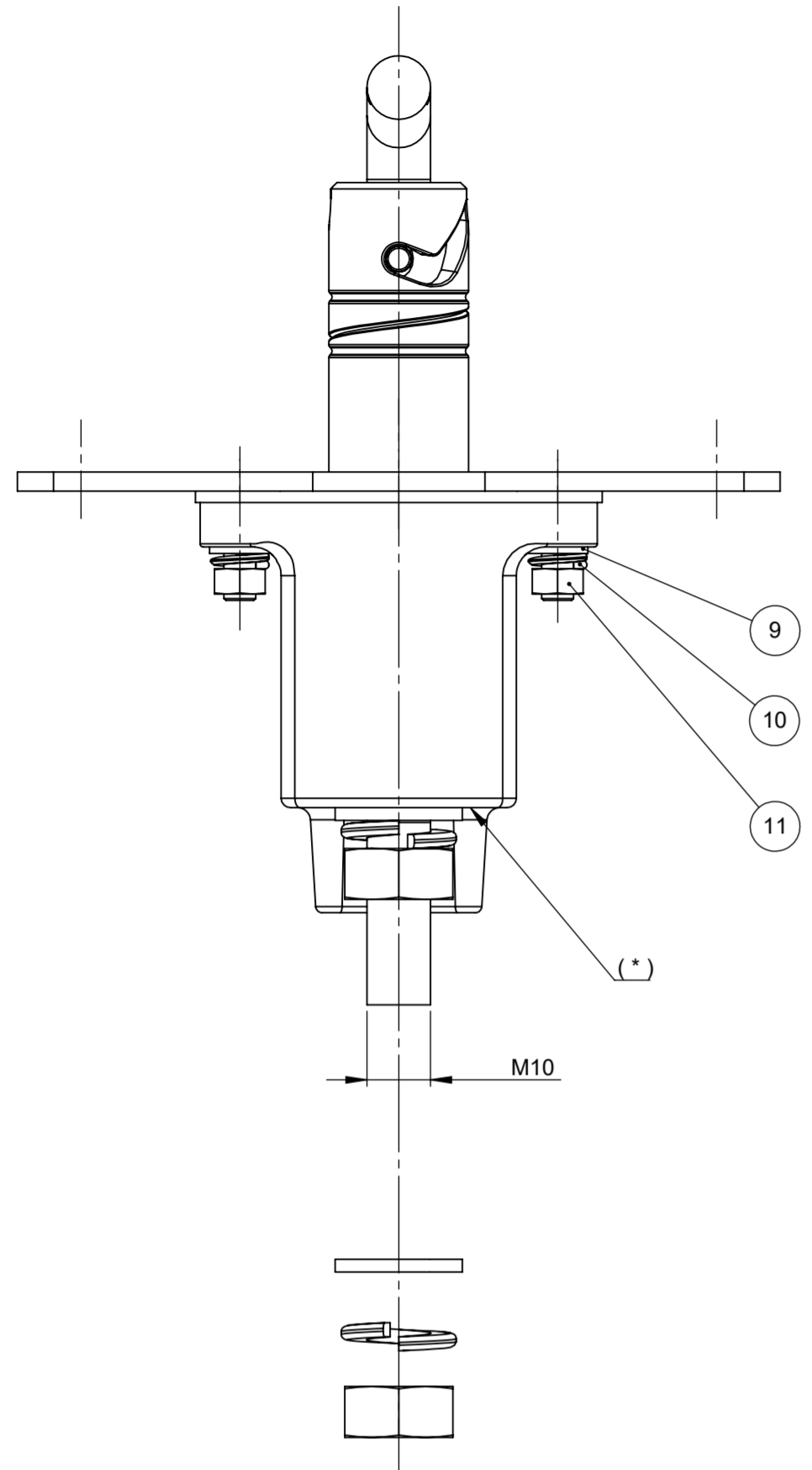


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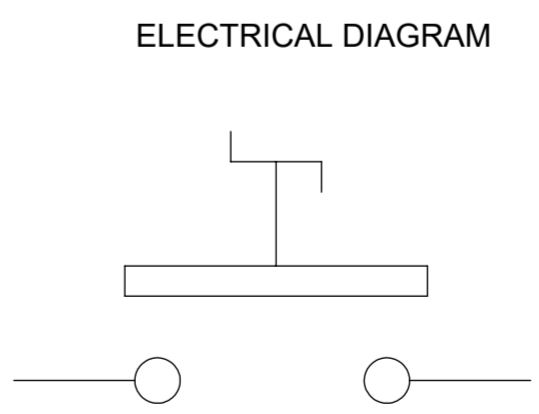
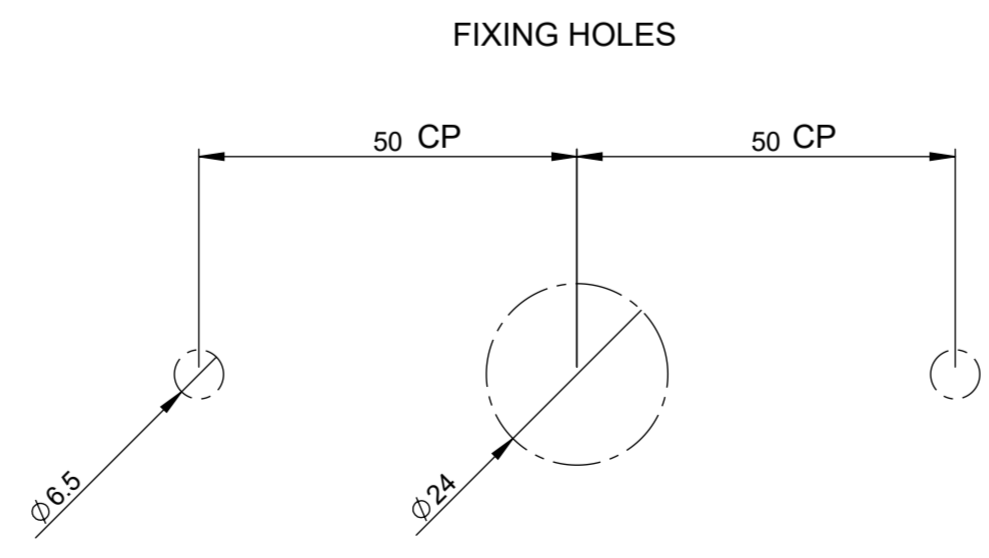
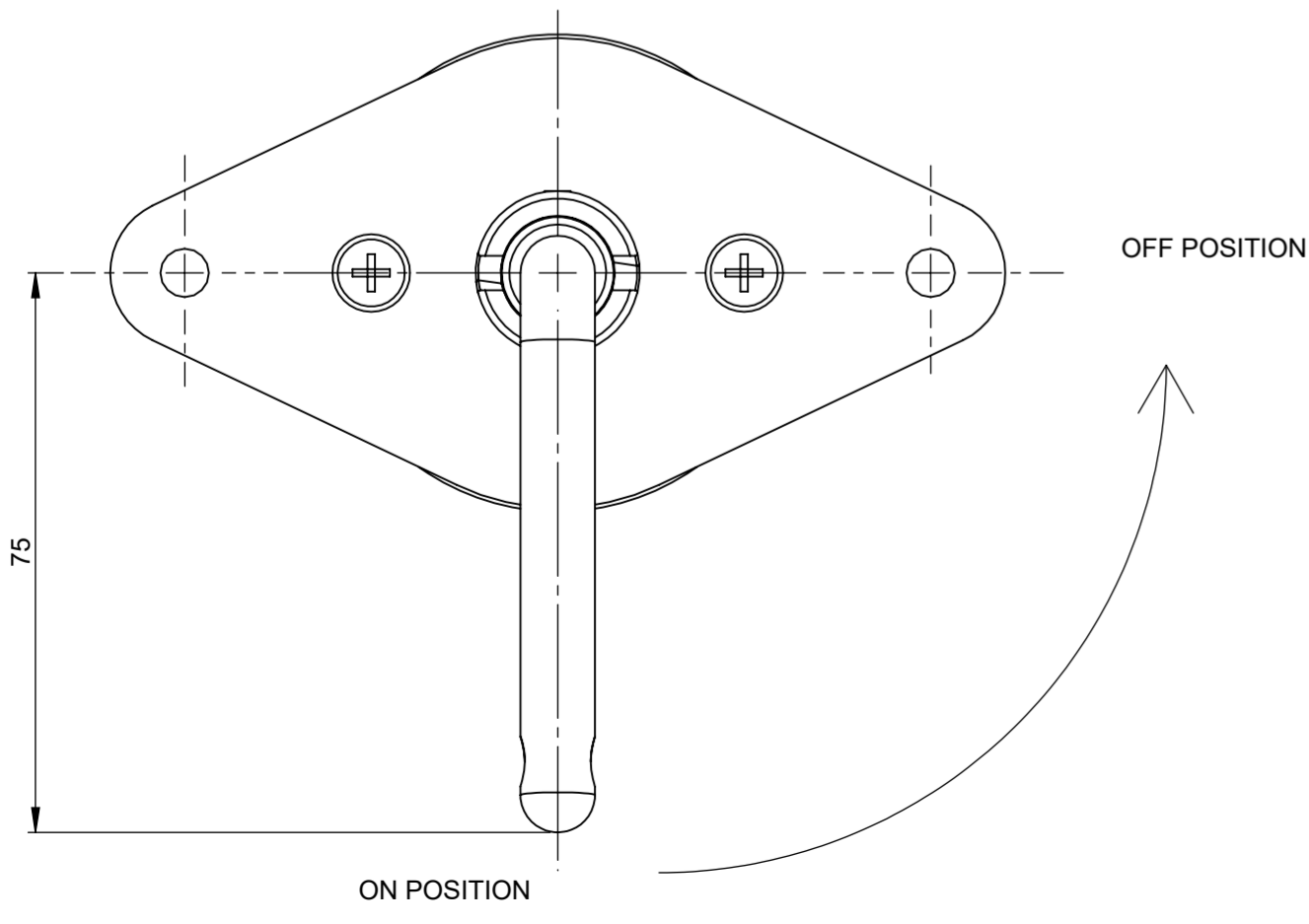
REVISIONS				
REV.	DESCRIPTION	DATE	DESIGNED	APPROVED
A	First issue of outline drawing	27-May-20	L.Dal Molin	M.Tinto



SCALE 1:2

POS.	P/N	DESCRIPTION	MATERIAL	Q.TY	U/M
12	08099800	Lever complete	Steel	1	EA
11		Nut M5	Steel	2	EA
10		Spring washer To 5	Steel	2	EA
9		Plain washer Tc 5.3x9	Steel	2	EA
8		Screw M5x20	Steel	2	EA
7		Upper body cam	Steel	1	EA
6		Gasket	Silicone rubber	1	EA
5		Nut M10	Steel	4	EA
4		Spring washer To 10	Steel	4	EA
3		Washer Te 10.5x20	Steel	4	EA
2		M10 fixed contact screw	Copper	2	EA
1		2xM10 contact holder long flame	Phenolic resin	1	EA

PRESCRIPTIONS
 - (*) Marking of date of manufacturing on either side
 -Nominal voltage: 14V ± 28V
 -Maximum direct current: 250A
 -Maximum short time current: 2000A for 5sec at 23°C
 -Number of electrical operations: 5000
 -Number of mechanical operations: 5000
 - Maximum torque of closing nuts M10 provided in the kit: 22 ± 1.1 Nm
 -Maximum torque of closing nuts M6: 8 ± 1 Nm
 - Torque of handle 3.5 ± 2 Nm at 23°C



SAP drawing number:
 Material and treatments:

DIMENSIONS AND TOLERANCES IN MILLIMETERS, DEFINED ACCORDING TO ISO 1101-2017.					
linear dimensions					
0,5	>3	>6	>30	>120	>400
3	6	120	400	1000	2000
±0,2	±0,3	±0,5	±0,8	±1,2	±2
angle (for range of lengths)					
up to	>10	>50	>120	>400	>1200
10	50	120	400	1000	2000
±1°30'	±1°	±0°30'	±0°15'		
●	FIT/ FUNCTION CRITICAL CHARACTERISTICS SYMBOL				
<S>	SAFETY/ COMPLIANCE CRITICAL CHARACTERISTICS SYMBOL				
CPK	DENOTES CPK DIMENSIONS MINIMUM CPK VALUE				
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE.PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS				
CP	DENOTES CP DIMENSIONS. -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE				
NAME		DATE			
DRAWN	L. Dal Molin	08-Apr-19			
CHECKED	-	-			
FORM NO. CVP-PE40-0013 REV A		TITLE			
FIRST ANGLE PROJECTION		MANUAL MAIN SWITCH IGC/250F			
SIZE: A2	DWG. NO. OL-08098800	OUTLINE REV. A			
DO NOT SCALE DRAWING		SCALE 1:1	SHEET 1 OF 1		