

## Varistor Products

### High Energy Industrial Square Disc

## NA Varistor Series

The NA Series of transient surge suppressors are varistors (MOVs) in square disc form, intended for special industrial high-energy applications requiring unique electrical contact or packaging methods provided by the customer. The electrode finish of these devices is solderable and can also be used with pressure contacts. Discs may also be stacked.

The NA Series varistor is a square 34mm device, with thicknesses ranging from 1.7mm minimum for the 250V device to 7.5mm maximum for the 750V device. For information on mounting considerations refer to Application Note AN8820.

This disc is also available with encapsulation and PCB leads. See Littelfuse HB34 Sales.



### Features

- Provided in Disc Form for Unique Packaging by Customer
- Solderable Electrode Finish.
- Pressure Contacts and/or Disc Stacking may be Utilized
- Wide Operating Voltage Range  
 $V_{M(AC)RMS}$  ..... 250V to 750V
- Peak Pulse Current Capability ( $I_{TM}$ ) ..... 40,000A
- High Energy Capability ( $W_{TM}$ ) ..... 370J to 1050J
- No Derating Up to 8°C Ambient

**ALSO SEE HB34 SERIES**

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**Absolute Maximum Ratings** For ratings of individual members of a series, see Device Ratings and Specifications chart

|                                                                                                | NA SERIES   | UNITS          |
|------------------------------------------------------------------------------------------------|-------------|----------------|
| Continuous:                                                                                    |             |                |
| Steady State Applied Voltage:                                                                  |             |                |
| AC Voltage Range ( $V_{M(AC)RMS}$ )                                                            | 250 to 750  | V              |
| DC Voltage Range ( $V_{M(DC)}$ )                                                               | 330 to 970  | V              |
| Transient:                                                                                     |             |                |
| Peak Pulse Current ( $I_{TM}$ )                                                                |             |                |
| For 8/20 $\mu$ s Current Wave (See Figure 2)                                                   | 40,000      | A              |
| Single Pulse Energy Range                                                                      |             |                |
| For 2ms Current Square Wave ( $W_{TM}$ )                                                       | 370 to 1050 | J              |
| Operating Ambient Temperature Range ( $T_A$ )                                                  | -55 to 85   | $^{\circ}C$    |
| Storage Temperature Range ( $T_{STG}$ )                                                        | -55 to 125  | $^{\circ}C$    |
| Temperature Coefficient ( $\alpha V$ ) of Clamping Voltage ( $V_C$ ) at Specified Test Current | <0.01       | %/ $^{\circ}C$ |

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VARISTOR PRODUCTS

*CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.*

#### Device Ratings and Specifications

| MODEL NUMBER | SIZE (mm) | MAXIMUM RATINGS (85 $^{\circ}C$ ) |             |              |                             | SPECIFICATIONS (25 $^{\circ}C$ )        |                 |         |                                                           |                     |
|--------------|-----------|-----------------------------------|-------------|--------------|-----------------------------|-----------------------------------------|-----------------|---------|-----------------------------------------------------------|---------------------|
|              |           | CONTINUOUS                        |             | TRANSIENT    |                             | VARISTOR VOLTAGE AT 1mA DC TEST CURRENT |                 |         | MAXIMUM CLAMPING VOLTAGE ( $V_C$ ) AT 200A (8/20 $\mu$ s) | TYPICAL CAPACITANCE |
|              |           | $V_{RMS}$                         | $V_{DC}$    | ENERGY (2ms) | PEAK CURRENT (8/20 $\mu$ s) |                                         |                 |         |                                                           |                     |
|              |           | $V_{M(AC)}$                       | $V_{M(DC)}$ | $W_{TM}$     | $I_{TM}$                    | MIN (V)                                 | $V_{N(DC)}$ (V) | MAX (V) | $V_C$ (V)                                                 | f = 1MHz (pF)       |
| V131NA34     | 34        | 130                               | 175         | 270          | 40,000 <sup>1</sup>         | 184                                     | 200             | 228     | 345                                                       | 10,000              |
| V141NA34     | 34        | 140                               | 188         | 291          | 40,000 <sup>3</sup>         | 198                                     | 220             | 248     | 375                                                       | 9,000               |
| V151NA34     | 34        | 150                               | 200         | 300          | 40,000 <sup>2</sup>         | 212                                     | 240             | 268     | 405                                                       | 8,000               |
| V251NA34     | 34        | 250                               | 330         | 370          | 40,000                      | 354                                     | 390             | 429     | 650                                                       | 5,000               |
| V271NA34     | 34        | 275                               | 369         | 400          | 40,000                      | 389                                     | 430             | 473     | 730                                                       | 4,500               |
| V321NA34     | 34        | 320                               | 420         | 460          | 40,000                      | 462                                     | 510             | 561     | 830                                                       | 3,800               |
| V421NA34     | 34        | 420                               | 560         | 600          | 40,000                      | 610                                     | 680             | 748     | 1,130                                                     | 3,000               |
| V481NA34     | 34        | 480                               | 640         | 650          | 40,000                      | 670                                     | 750             | 825     | 1,240                                                     | 2,700               |
| V511NA34     | 34        | 510                               | 675         | 700          | 40,000                      | 735                                     | 820             | 910     | 1,350                                                     | 2,500               |
| V571NA34     | 34        | 575                               | 730         | 770          | 40,000                      | 805                                     | 910             | 1000    | 1,480                                                     | 2,200               |
| V661NA34     | 34        | 660                               | 850         | 900          | 40,000                      | 940                                     | 1050            | 1160    | 1,720                                                     | 2,000               |
| V751NA34     | 34        | 750                               | 970         | 1050         | 40,000                      | 1080                                    | 1200            | 1320    | 2,000                                                     | 1,800               |

NOTE: Average power dissipation of transients not to exceed 2.0W.

1. Peak current applies to applications rated up to  $115V_{RMS}$ . Peak current is 30kA for applications greater than  $115V_{RMS}$ .
2. Peak current applies to applications rated up to  $132V_{RMS}$ . Peak current is 30kA for applications greater than  $132V_{RMS}$ .
3. Peak current applies to applications rated up to  $123V_{RMS}$ . Peak current is 30kA for applications greater than  $123V_{RMS}$ .

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### Power Dissipation Ratings

Should transients occur in rapid succession, the average power dissipation required is simply the energy (watt-seconds) per pulse times the number of pulses per second. The power so developed must be within the specifications shown on the Device Ratings and Specifications table for the specific device. The operating values must be derated as shown in Figure 1.

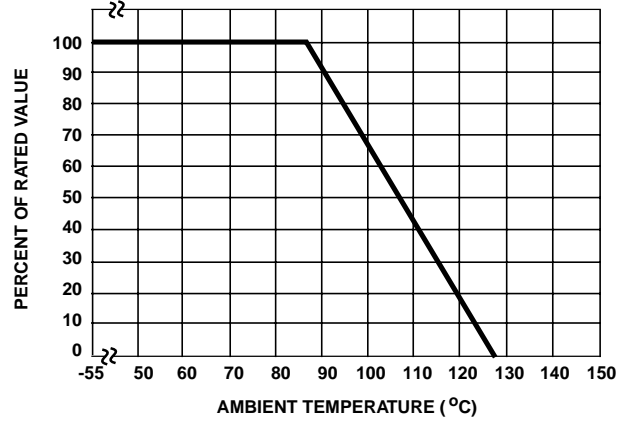
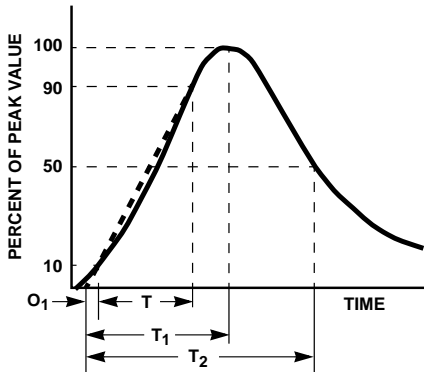


FIGURE 1. CURRENT, ENERGY AND POWER DERATING CURVE



$O_1$  = Virtual Origin of Wave  
 $T$  = Time From 10% to 90% of Peak  
 $T_1$  = Virtual Front time =  $1.25 \cdot t$   
 $T_2$  = Virtual Time to Half Value (Impulse Duration)  
 Example: For an 8/20 $\mu$ s Current Waveform:  
 $8\mu$ s =  $T_1$  = Virtual Front Time  
 $20\mu$ s =  $T_2$  = Virtual Time to Half Value

FIGURE 2. PEAK PULSE CURRENT TEST WAVEFORM

### Transient V-I Characteristics Curves

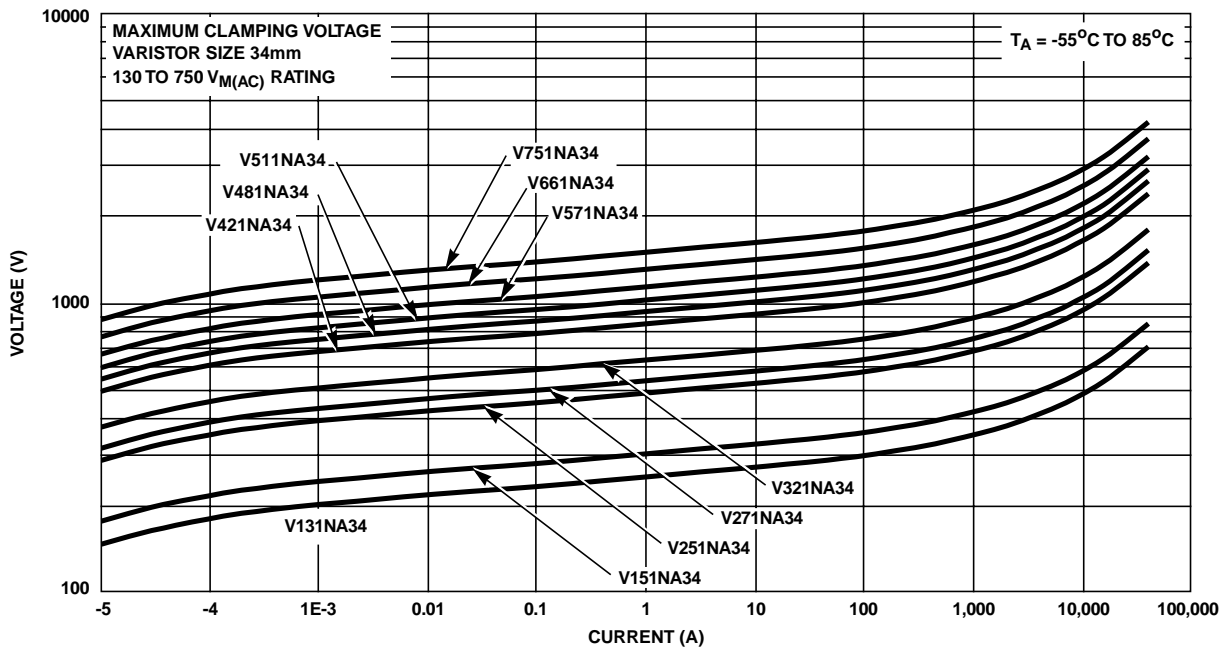


FIGURE 3. CLAMPING VOLTAGE FOR V131NA34 - V751NA34

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#### Pulse Rating Curves

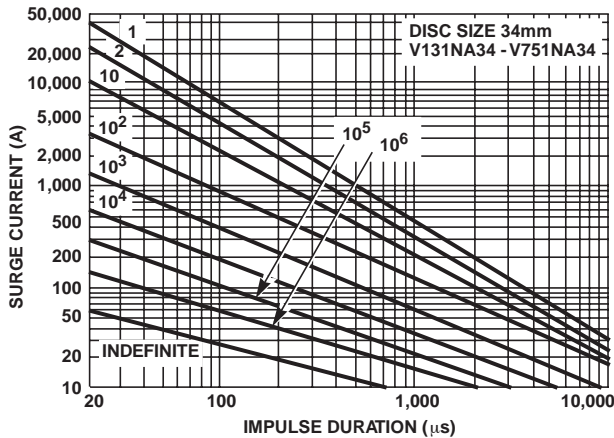
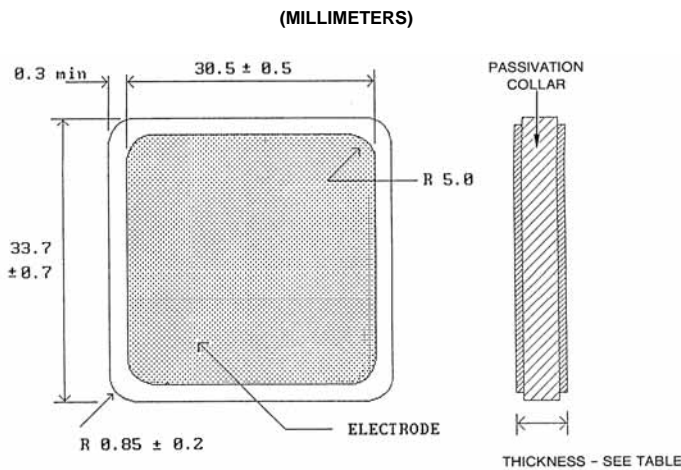


FIGURE 4. SURGE CURRENT RATING CURVES FOR V131NA34 - V751NA34

NOTE: If pulse ratings are exceeded, a shift of  $V_{N(DC)}$  (at specified current) of more than  $\pm 10\%$  could result. This type of shift, which normally results in a decrease of  $V_{N(DC)}$ , may result in the device not meeting the original published specifications, but it does not prevent the device from continuing to function, and to provide ample protection.

#### Mechanical Dimensions



| MODEL NUMBER | NA SERIES VARISTOR THICKNESS |      |        |       |
|--------------|------------------------------|------|--------|-------|
|              | MILLIMETERS                  |      | INCHES |       |
|              | MIN                          | MAX  | MIN    | MAX   |
| V131NA34     | 1.40                         | 2.30 | 0.055  | 0.090 |
| V141NA34     | 1.45                         | 2.55 | 0.057  | 0.100 |
| V151NA34     | 1.50                         | 2.80 | 0.059  | 0.011 |
| V251NA34     | 1.70                         | 2.30 | 0.066  | 0.090 |
| V271NA34     | 1.80                         | 2.70 | 0.070  | 0.106 |
| V321NA34     | 2.10                         | 3.00 | 0.082  | 0.118 |
| V421NA34     | 3.00                         | 4.00 | 0.118  | 0.157 |
| V481NA34     | 3.20                         | 4.40 | 0.125  | 0.173 |
| V511NA34     | 3.60                         | 4.90 | 0.141  | 0.192 |
| V571NA34     | 4.00                         | 5.60 | 0.118  | 0.220 |
| V661NA34     | 4.50                         | 6.80 | 0.176  | 0.267 |
| V751NA34     | 5.20                         | 7.50 | 0.204  | 0.294 |

NOTE: Parts available encapsulated with soldered tabs, to standard design or customer specific requirements. Also see HB34 Series.

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#### Passivation Layer

The standard NA Series is supplied with passivation layer around the outside perimeter of the disc forming an electrical insulator as detailed in the dimensional drawing.

#### Encapsulated Recommendations

After lead attachment, the disc/lead assembly may be coated or encapsulated in a package to provide electrical insulation and isolation from environmental contamination as required by the application. Coating/Filler materials for containers may include silicones, polyurethanes, and some epoxy resins. Two examples of acceptable polyurethanes are Dexter Hysol (US7013, parts A and B) and Rhenatech (resin 4714, hardener 4900), or their equivalents. Materials containing halogens, sulfides, or alkalines are not recommended.

#### Electrode Metallization

The NA Series is supplied with a sintered silver metallization for the electrode finish. The silver metallization is typically used for solder reflow lead attach operations (I-R, Vapour-Phase).

The recommended temperature profile of a belt-fed convection oven is shown in Figure 6.

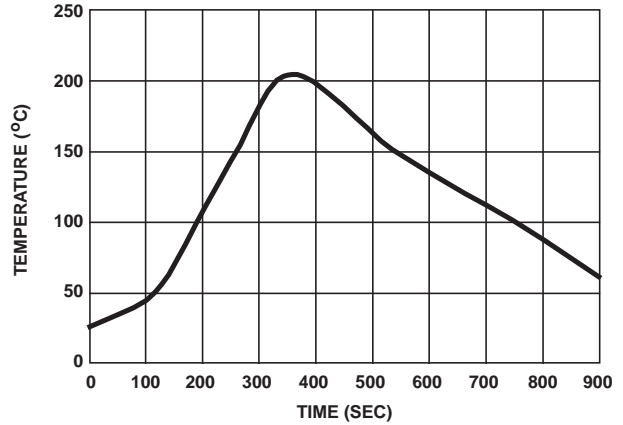


FIGURE 6. TYPICAL BELT OVEN TEMPERATURE PROFILE

#### Stacking and Contact Pressure Recommendations

When applications require the stacking of Littelfuse NA discs or when electrical connection is made by pressure contacts, the minimum pressure applied to the disc electrode surface should be 2.2kGs (5 pounds). The maximum recommended pressure applied to the disc electrode is 16N/CM<sup>2</sup> (23LBs/IN<sup>2</sup>).

#### Packaging and Shipping

The NA Series is supplied in bulk for shipment. Discs are packaged in compartmentalized cartons to protect from scratching or edge-chipping during shipment.

### Ordering Information

