



NOTES

- SILVER LAMINATED CONTACTS IN START POSITION
- NUMBER OF POLES : 1
NUMBER OF THROWS : 2
- SEALING : 110° RING AT MTG. STEM & SHAFT
- ALL STEEL PARTS PLATED
- RATING:
12V - 70 AMP COMBINED LOAD
24V - 30 AMP COMBINED LOAD
LIFE @ RATED CURRENT
MAKE AND BREAK
12V - 25,000 CYCLES
24V - 10,000 CYCLES
- KEY REMOVABLE IN OFF POSITION ONLY
- APPLICABLE SAE STANDARD OR RECOMMENDED PRACTICE SAE J269
- INSTALLATION TORQUE 6.75 Nm [5FT. LBS.]

LEGEND	
I	IGNITION
S	START
B	BATTERY

METRIC

LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	FINISH	TOLERANCES: FRACTIONAL ± .38 DECIMAL ± .25
				A	BLN# 0423	7/19/67				
				M	EN 0824	11/7/67				
				N	COA 11/7/67					
				N	REB 11/7/67					

DRAWN C.F. 104-17	CHECKED 15	APPROVED 15	SCALE FULL	95521 WITH DRAIN HOLES IN CASE & TERM. INSUL.	DATE DRAWN 9-15-67
COLE-HERSEE COMPANY BOSTON, MASS. 02127, U.S.A.					DATE BLUEPRINT
WEATHER-PROOF HEAVY DUTY IGNITION SW.					95521-02

DO NOT SCALE