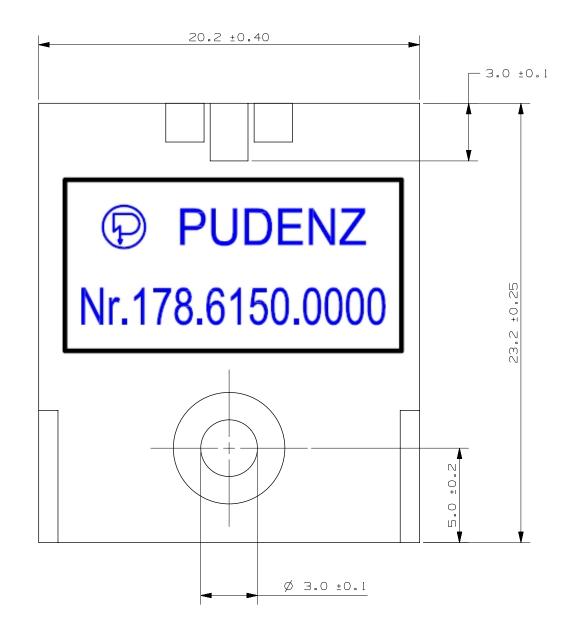
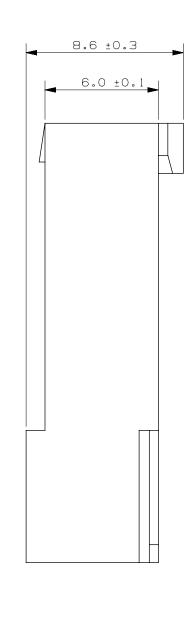
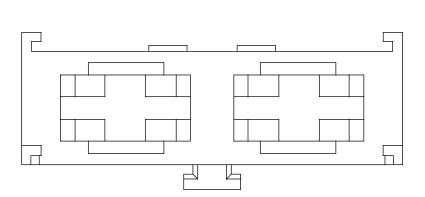
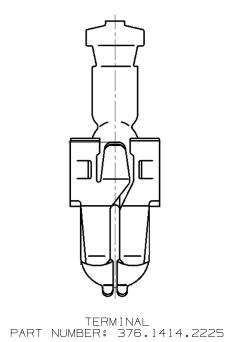
Art.Nr.	Description	NOTE			
178.6152.0001	FKH-HOLDER COMPLETE	LEAF SPRING TERMINALS PACKED BY ART.NR. 376.1414.2225			

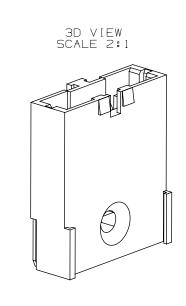
LTR	DATE	REVISION	DRW
Α	23/OCT/17	518334GCA-RELEASE	OPL

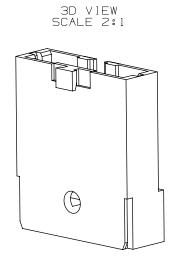












UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
DUAL DIMENSIONS IN BRACKETS [ ] ARE INCHES AND FOR REFERENCE ONLY.
UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

	•	CRITICAL CHARACTERISTIC FOR PART FUNCTION.
	CPK	CPK DIMENSION. 1.33 MINIMUM CPK VALUE ON NEW TOOLING.
	(ST)	STATISTICAL PROCESS CONTROL DIMENSION. THIS DIMENSION INDICATES PROCESS PERFORMANCE. DATA SHALL BE TRACKED AND ANALYZED AT PERIODIC TIMES, ACC. TO CONTROL PLAN.
	СР	CP DIMENSION. 1.33 MINIMUM CP VALUE. MUST BE INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.
	<u> </u>	CLAMP DIMENSION. PARTS SHALL BE SECURED BEFORE TAKING

DIMENSIONAL MEASUREMENTS. FIXTURING DATUMS & PROCEDURE TO BE DEFINED IN NOTES OR SEPARATE PROCESS DOCUMENTS.

DIMENSIONS & MATL SPEC
TOLERANCES ACC. TO HOLDER: THERMOPLAST
ASME
Y14.5-2009 DFK-TERMINALS: Cu-ALLOY

		ROJECTION	FINISH			-			SIZE
Γ	SCALE		DRW		СН	IK		DATE	
		5 : 1	C	PL	MM 23/0C1		OCT/17		
	TOLERANCES UNLESS OTHERWISE SPECIFIED								
	LINEAR DIMENSIONS				P	NGLES	RADII		
	DIM	.5 .5	over up to 6 - 30	over up 30 - 12		0VER UP TO 120 - 400		±0.5°	±0.2
	TOL	±0.05	±0.1	±0.15		±0.2		_0.0	

METRIC

FHK-HOLDER COMPLETE

REVISION DRWG. NO. OUTLINE

CHICAGO, USA 773-628-1000

REVISION DRWG. NO. OL-178.6152.0000

CAD GENERATED DRAWING - NO PENCIL CHANGES ALLOWED (rev M)