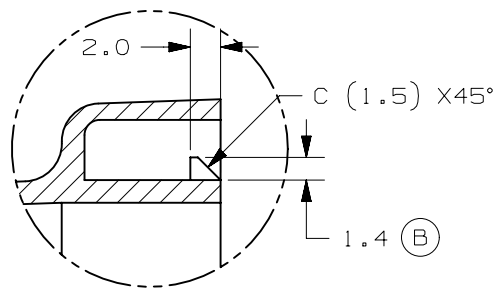
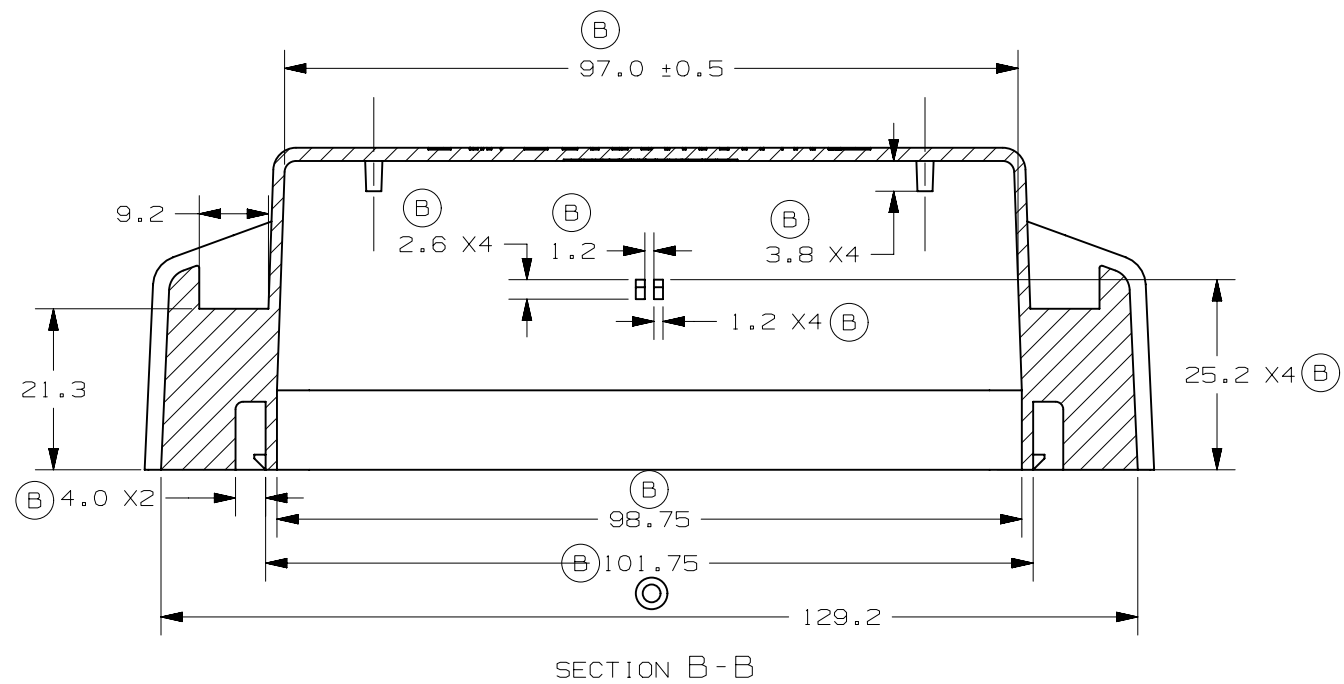
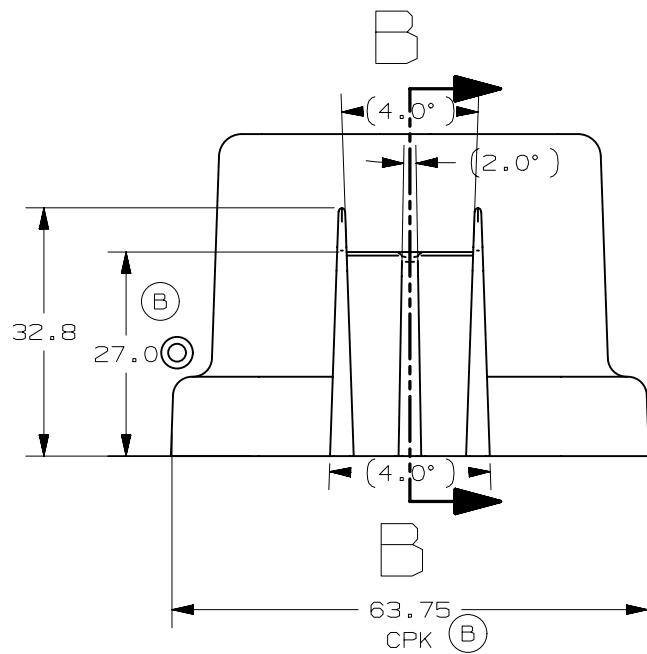
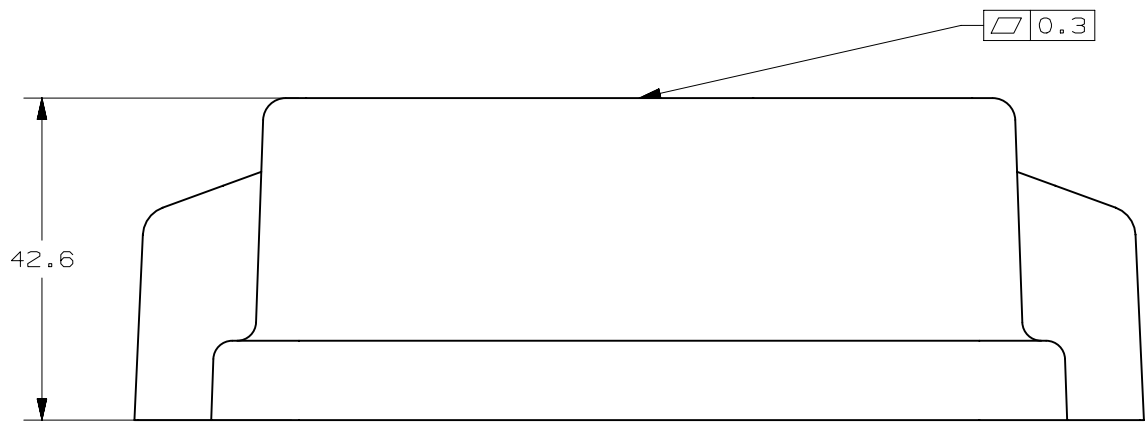
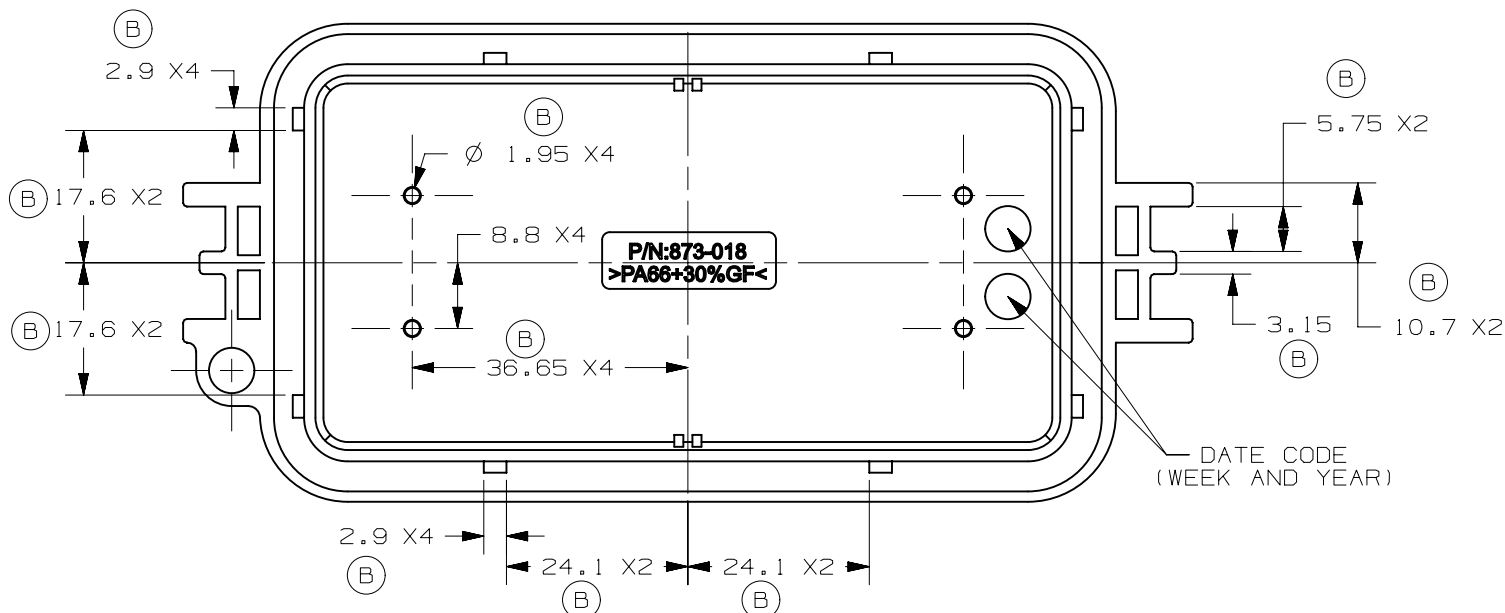
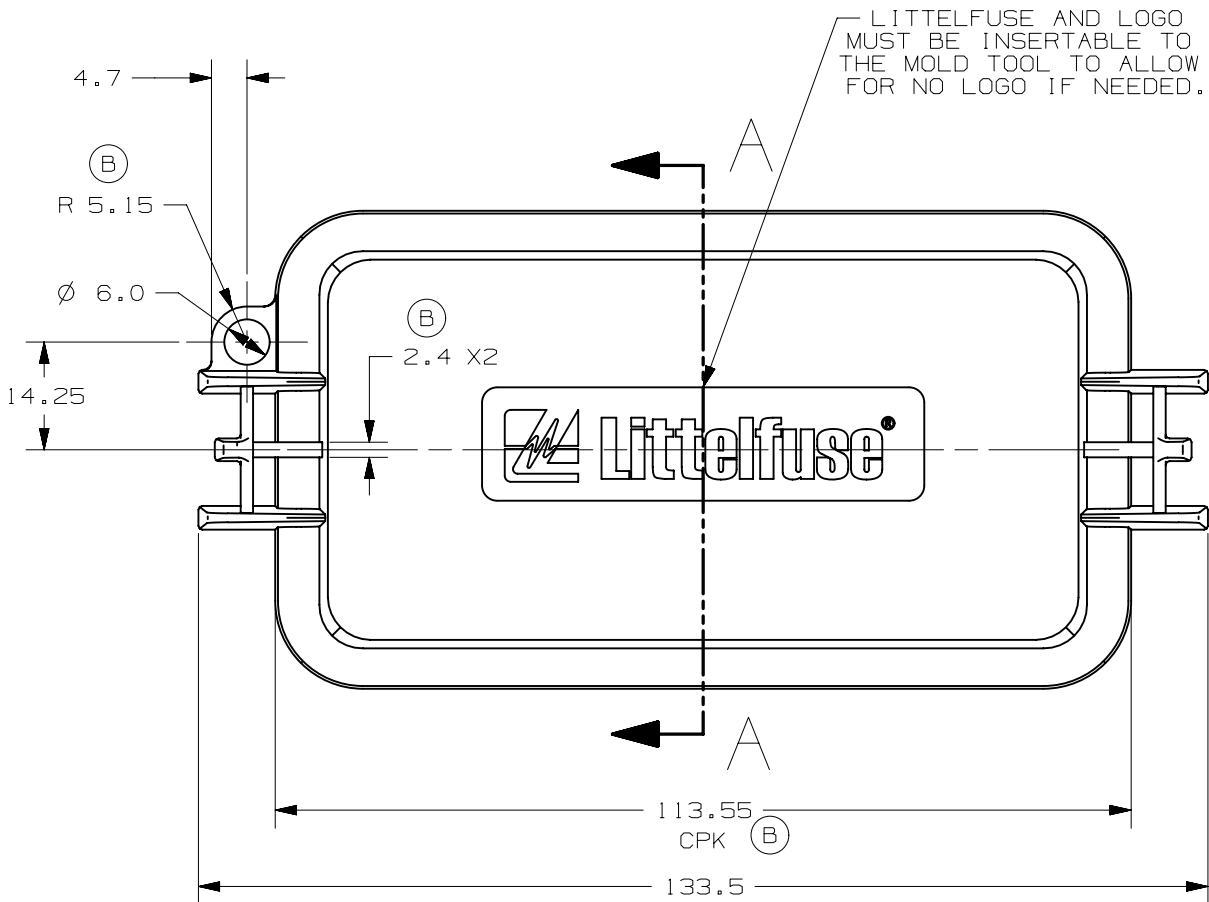
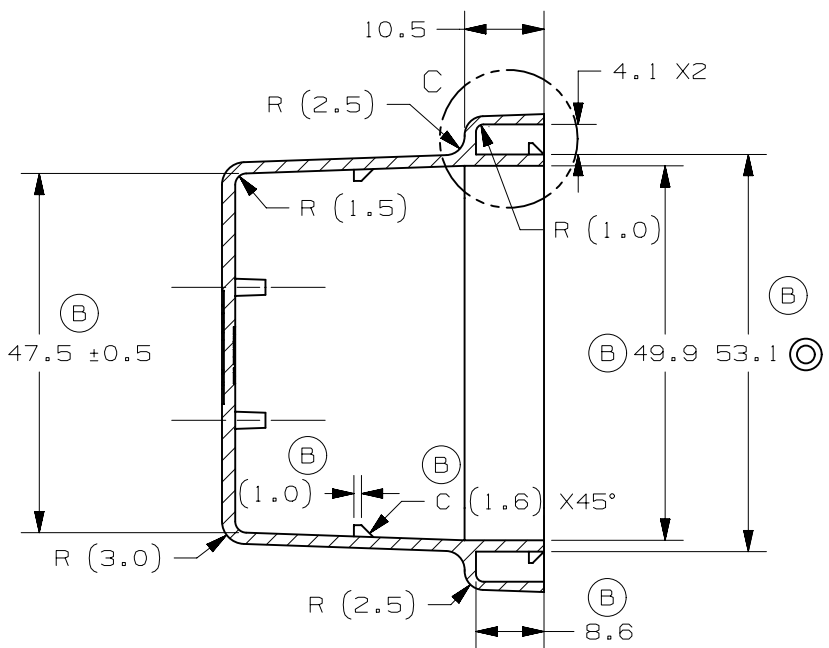


LTR	DATE	REVISION	CHK	APD
A	07/29/14	510769ERA-NEW RELEASE FYUE		
B	12/30/14	511250ECA-ADD RIBS AND UPDATE DIMENSIONS BASE ON ACTUAL PARTS FYUE		



DETAIL C  
SCALE 2:1



SECTION A-A

STANDARD NOTES FOR MOLDED PARTS:

1. UNLESS OTHERWISE NOTED, DRAFT COULD BE 0.5 TO 1°. (B)
2. UNDESIGNATED CORNERS SHALL NOT EXCEED 0.15mm.
3. EJECTORS PERMITTED ONLY ON THE SURFACES SHOWN. EJECTOR PIN MARKS MAY BE RECESSED IN PLASTIC UP TO 0.1mm. EJECTORS SHALL NOT LEAVE PLASTIC STANDING BEYOND THE DESIGN SURFACES. EJECTOR PIN SIZE, SHAPE, AND SPECIFIC LOCATION SHALL BE REVIEWED AND APPROVED BY LITTELFUSE MANUFACTURING ENGINEERING PRIOR TO TOOL CONSTRUCTION.
4. UNLESS OTHERWISE NOTED, FLASH SHALL NOT EXCEED 0.1mm AT ANY LOCATION.
5. SINK MARKS SHALL NOT EXCEED 0.05mm IN DEPTH. NO PROTRUSIONS ARE ALLOWED.
6. ANY MOLDED-IN CHARACTERS SHALL BE RECESSED IN PLASTIC AND HAVE A DEPTH OF 0.25mm MAX.
7. THE 3D MODEL OF THIS PART IS TO BE USED AS A REFERENCE ONLY. UNLESS OTHERWISE NOTED, ACCEPTANCE OF PRODUCT WILL BE BASED ENTIRELY ON CONFORMANCE TO THE DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING.
8. A TOOL DESIGN REVIEW MUST BE CONDUCTED PRIOR TO FABRICATION OF ANY TOOLING. FABRICATION OF TOOLING SHALL BEGIN ONLY AFTER APPROVAL OF THE TOOL DESIGN BY LITTELFUSE MANUFACTURING ENGINEERING.
9. REGRIND SHALL NOT EXCEED 25%.
10. EACH CAVITY SHALL HAVE A UNIQUE ID MARK. LITTELFUSE MFG. WILL APPROVE LOCATION AND TYPE.

-				
-				
-				
NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M
BILL OF MATERIAL				
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. DIMENSIONS IN BRACKETS [ ] ARE INCHES				
UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.				
⊙	DENOTES CRITICAL CHARACTERISTICS.			
CPK	DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE			
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS			
CP	DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE			
COPIES TO		MATL SPEC		
1 9 18		Mapex PA66 A0520FN-03 BK (30%GF)		
2 10 19		FINISH		
3 12 20		TEXTURE:YS1283		
4 13 21		DRW FYUE	DATE 06/06/14	SCALE 1:1
5 14 23		CHK	DATE	SUPER DR
6 15 33		APPD	DATE	FINSH GOOD WT
7 16 43		GRAMS/PIECE		
8 17 53		TOLERANCES UNLESS OTHERWISE SPECIFIED (REF. ISO 2768-PH)		
DIMENSION		0.5 - 3	UP TO 3	OVER 3 - 6
TOLERANCE		+0.05	+0.05	+0.1
				+0.15
				+0.2
3RD ANGLE PROJECTION		TITLE		
		COVER		
METRIC COMPONENT		Littelfuse		
		CHICAGO, USA 773-628-1000		
		REVISION B	DRWG. NO. 873-018	

CAD GENERATED DRAWING - NO PENCIL CHANGES ALLOWED (rev C)